

# Datasheet

## 17-0865 Ankocryl Interior Opaque Lacquer

Water-borne opaque finish for spray application.  
Primary use for interior furniture including kitchen cabinets.



## Description

17-0865 Ankocryl Interior Opaque Lacquer. Water-borne opaque finish for spray application. Primary use for interior furniture including kitchen cabinets.

## Substrate and Preparation

Suitable for all commonly used timber species and MDF. The substrate must be clean, dry and free from dust, dirt, grease, silicone and wax.

## Application Conditions

- ✓ Ambient temperature would ideally be above 18°C.
- ✓ Do not apply at a relative humidity above 85%.

## Spray Equipment settings – Conventional equipment such as a cup gun.

- ✓ Nozzle size 1.8-2.0mm
- ✓ Pressure 2.5 - 3.0 Bar

## Spray Equipment settings – Air assisted airless spray

- ✓ Fluid pressure 60-100 Bar
- ✓ Nozzle size 9 thou (0,023mm)
- ✓ Air assistance as required but not greater than 2 Bar.
- ✓ This product can also be applied by brush or roller.

## Film Thickness

- ✓ 100-120µm wet film thickness per coat

INTERIOR



## Drying Times

For a 120µm wet film layer thickness at 20°C and relative humidity of 65%.

Dust dry	45-60 Minutes
Re-coat	3-4 hours

Drying times can be greatly reduced if drying conditions are warmer and less humid. Refer to Mighton Products website for more details. Lower temperatures, poor air exchange and high humidity will delay drying.

## Thinning and Cleaning

- ✓ Do not thin, ready for use.
- ✓ Clean tools with warm water.

## Special Information

This product is particularly suitable for force drying with high temperature and low humidity. A full three coat system using two layers of the Ankocryl Interior primer and one layer of the Ankocryl Interior Opaque Lacquer can be applied very easily in one working day.

## Storage and Shelf Life

For the best extension of shelf life store in a cool environment. Ensure product is kept frost free. We recommend all stored products are used within 1 year of purchase. Simply Coatings can take no responsibility for storage issues.

## Safety information

For more information, see the safety datasheet of this product.  
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