

## **Data Sheet**



Product Code: 17-0680 water-borne opaque semi-gloss primer, mid and final : coating for exterior and interior wooden components for industrial application on front joinery. Composition indication binder : alkyd resin emulsion : Principal characteristics - good outdoor durability : - fast drying - good weather resistance - good blocking resistance - good UV protection - one-pot system Use dimensionally stable wooden components, limited : dimensionally stable wooden parts. Color all colors available by the Ankolux tinting system. :

## Technical specifications (20°C and 65% R.H.)

| % volume solid | : | approx. 40%                                   |                |                                       |
|----------------|---|---|----------------|---------------------------------------|
| Density        | : | approx. 1,2 kg/dm                             | 1 <sup>3</sup> |                                       |
| Gloss          | : | satin gloss 40-45 (                           | GU             |                                       |
| Drying         | : | <ul><li>dustfree</li><li>recoatable</li></ul> |                | : approx. 1 hour<br>: approx. 4 hours |
| Application    | : | airless of airm                               | ix             |                                       |
| Thinner        | : | undiluted, if any, w                          | vater          |                                       |
| Cleaning tools | : | water   |                |                                       |
| Spraying data  | : | <u>airless</u><br>- pressure<br>- nozzle      |                | ox. 100-150 bar<br>L-0,013 inch       |
|                |   | <u>airmix</u><br>- pressure                   | : appro        | ox. 1 bar airpressure                 |



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| System building            | : | <ol> <li>Ankolux Aqua Color Semi-Gloss:         <ul> <li>min. 50 microns dry</li> </ul> </li> <li>Ankolux Aqua Color Semi-Gloss:         <ul> <li>min. 50 microns dry</li> </ul> </li> <li>Ankolux Aqua Color Semi-Gloss:         <ul> <li>min. 50 microns dry</li> </ul> </li> <li>Ankolux Aqua Color Semi-Gloss:         <ul> <li>min. 50 microns dry</li> </ul> </li> </ol> |
|----------------------------|---|--|
| Application conditions     | : | min. 8°C ambient and surface temperature and relative humidity max 85%.  |
| Theoretical spreading rate | : | at 50 microns dry: approx. 8 m <sup>2</sup> /liter   |
| Storage                    | : | cool and frost-proof, the quality of the product should not deteriorate during the storage.  |
| Shelf life                 | : | minimal 6 months in unopened tin.  |
| Special note               | : | for more information, see the safety data sheet of this product.   |

## Disclaimer

The information given in this technical data sheet is only a general product description, based on our experiences and tests and therefore does not represent a specific practical case. Consequently Anker Stuy Verven doesn't guarantee the functionality or result and takes no responsibility in this respect. We advise our clients to test the applicability of the product to the nature and the state of the surfaces and to carry out the necessary representative tests in case of doubt. Please contact our R&D department as the occasion arises. Attention: our clients should verify whether the present technical data sheet hasn't been replaced by a more recent version.