



Stair Primer High Build

Data Sheet

Product Code	: 17-0555
General Description	: White Stair Primer High Build is a waterbased industrial wood primer based on a styrene acrylic dispersion.
Recommended uses	: use as a base coat on interior wood surfaces.
Features and benefits	: <ul style="list-style-type: none">- excellent adhesion- excellent stackability- fast drying- recoatable both with solvent-alkyd and waterbased paints- incombustible- very low solvent emission

Product data

Density	: approx. 1,31 gr/cm ³ (white)
Solid content	: 39 vol.%
Viscosity	: approx. 6-8 Poises (ICI Rotothinner)
pH	: approx. 9
Gloss	: approx. 14 at 85 degrees
Hiding	: very good
VOC	: under 125 gr/liter
Colours	: white and off whites
Self life	: at least 6 months in unopened package
Packaging	: 20, 60, 200, 600 liter



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Application

Conditions	: minimum temperature 46°F (8°C) and a relative humidity (RH) of maximum 85%
Theoretical spreading rate at 40 microns dry	: 9,8 m ² /liter
Drying time	: <u>at 68°F (20°C) and RH of 65%</u> - dust free : ½ hour - touch free : 1-1½ hours - recoatable : 2½ hours
Application method	: spraying (airless, airmix)
Airless sprayer	: Tip: 0,011 till 0,015/inch and pressure 100-150 bar
Temperature of paint	: minimum 50°F (10°C)
Filter	: 60 mesh
Cleaning of equipment	: warm water and soap
Flash point	: >212°F (100°)
First aid treatment	: see Material Safety Data Sheet